- 1. Start by soldering the 1.8K resistor at R1 and then the 1K resistor at R2
- 2. Next solder the 2 x 1N5231B diodes at D1 and D2. Note: orientation is vital! The black stripe on the diode must match the stripe on the PCB silkscreen as shown below.
- 3. Now solder in the 8 pin IC Socket. Note: orientation matters match the curved notch in the socket with the notch on the PCB silkscreen.
- 4. Next solder the 1uF Electrolytic capacitor. Note: orientation is vital! The long leg must go to the square pad with the plus symbol.
- 5. Now place and solder the two jack sockets, solder 2 opposite corner pins of each jack first, and then make sure the jack body is sitting flush to the PCB before soldering the remaining pins.
- 6. Now place the IC chip into the IC socket. **Note: orientation is vital!** The notch on the chip must match the notch on the socket and PCB silkscreen.
- 7. Finally place the 4 x PCB supports into the baseplate and then attach the baseplate to the PCB.

