- 1. Start by soldering the 8 pin IC Socket. **Note: orientation matters** match the curved notch in the socket with the notch on the PCB silkscreen.
- 2. Next solder the 2 x 4 pin male pin header. Solder 2 opposite corner pins first and then make sure the header is sitting flush to the PCB before soldering the remaining pins.
- 3. Now place and solder the jack socket, solder the 2 central pins of each jack first, and then make sure the jack body is sitting flush to the PCB before soldering the remaining pins.
- 4. Next place and solder the MIDI DIN socket. This time solder the 2 outer most pins first, again make sure the socket is sitting flush to the PCB before soldering the remaining 3 pins.
- 5. Now place the IC chip into the IC socket. **Note: orientation is vital!** The notch on the chip must match the notch on the socket and PCB silkscreen.
- 6. Finally place the 4 x PCB supports into the baseplate and then attach the baseplate to the PCB.
- 7. The jumper should be placed onto the male header according to which sync setting you require.

